

Biegeradien

Freiform Radius	Wafios (Links / Rechts) Radius (min. Spannlänge)	Mat.- Ø	Ercolina (Nur einseitiges biegen) Radius (min. Spannlänge)
11		4	
45	15(15)/30(15)	6	
	20(22)	6,4	
	16(17)/20(17)/30(26)	8	19(90)
38 D	13(30)/15(15)/20(20)/25(20)/30(25)	10	20(30)
	25(16)	11	
38	13,75(35)/16(35)/18(20)/20(20)/23(20)/24(40)/26(40)/30(25)/	12	24(85)
	ER50(20)/L50(35)/90(35)	12	
	ER35(22)	12,7	
	20(22)/30(22)	15	
43 D	40(35)	16	32(89)/42(67)
	25(40)/36(60)/42(40)/ER60(40)/78(40)	18	36(100)/60(40)
45	40(25+50)/55(27+55)/70(50)/ER110(83)	20	40(83)
		21,3	42(100)
60	39(25)/42(35)/59(25)/ER66(68)/ER85(83)/ER95(68)/ER110(83)	22	66(68)/75(83)/85(83)/95(68)/103(83)/110(83)
		24	60(84)
74,5	50(35)E/60(55)/89,5(75)/105(85)E /137,5(75)/Spezial47(37)/137,5(95)	25	50(100)
100	42(54)/54(60)/64(45)/70(53)E/100(55)	26,9	53(83)
	60(84)	28	
70	54(35)E/60(55)/112(83)ER/132(85)E/149(75)E	30	60(102)/112(83)
100	50(83)/75(84)E/77(85)/84(84)E/90(84)/100(84)E/135(85)E/143/144(100)	33,7	75(131)/90(91)
75	72,5(55)/78(85)ER	35	78(85)
100	75(64)/100(64)	38	75(110)
100	80(80)/84(80)/100(80)/120(105)/128(105)/150(110)	40	80(131)
100	84(85)E/106(100)/128(120)	42,4	84(131)/100(115)/200(83)
74,5	100(110)/120(105)/150(83)ER	48,3	100(131)/150(83)/200(120)
100	100(120)	50	100(110)
	100(85)E	53	
100	120(120)/140(120)/166(130)/158(130)/170(115)/185(130)	60,3	120(131)/158(130)/168(130)/172,5(118)
	130(120)ER	65	130(131)

Rohrdurchmesser auf der Nissin

Ø	Wandung
8	1,5mm
10	1,5mm
12	1,5mm
15	1,5mm
16	2mm
20	2mm
22	2mm
25	2mm
26,9	2mm
30	2mm
33,7	2mm, 2,6mm, 3,2mm
35	2mm
38	2mm
40	1,5mm, 2mm
42,4	2mm, 2,6mm, 3,2mm
48,3	2mm, 2,6mm, 3,2mm
60,3	1mm, 5mm, 2mm, 3mm, 4mm