

Biegeradien

Freiform Radius	Wafios (Beidseitiges biegen)	Material- Ø	Ercolina (Nur einseitiges biegen)
	Radius (min. Spannlänge)		Radius (min. Spannlänge)
11		4	
45	15(15)/30(15)	6	
	16(18)/20(18); 30	8	19(90)
38 D	15(16)/20(35)/25(20)/30(26)	10	20(30)
	25(18)	11	
38	13,75(35)/16(35)/18(30)/23(20)/24(40)/26(40)/30(26)/50(90)/90(30)	12	24(55)
	30(26)	15	
43 D	40(35)	16	32(89)/42(67)
	25(40)/36(60)/42(40)/60(83) ER/78(40)	18	36(68)/60(83)
45	40(25)/55(55)/70(50)	20	40(90)
		21,3	42(89)
60	42(35)/66(83) ER/95(83) ER/110(83) ER	22	66(89)/75(83)/85(83)/95(83)/103(83)/110(83)
		24	60(84)
74,5	50(36) E/60(50)/89(75)/105(85) E/137,5(75)	25	50(91)
100	42(55)/54(62)/70(62) E/100(55)	26,9	53(71)
	60(52)	28	
70	54(35) E/60(35)/112(84) ER/132(80) E/149(75) E	30	60(91)/112(84)
100	50(84)/75(84)E/77(84)/84(75) E/90(84)/100(75) E/135(84) E/143(100)	33,7	75(120)/90(81)
75	72,5(55)/78(83) ER	35	78(83)
100	85,5(86) SE	38	75(96)
100	80(80)/84(80)/120 (105)/150(112) SR	40	80(120)/150(105)
100	84(84) E / 106(100)/ 128(120)	42,4	84(120)/97,5(115)/200(83)
74,5	100(110)/120(110)/150(83)ER	48,3	100(120)/150(83)/200(120)
100	100(120)	50	100(100)
	100(84) E	53	
100	120(130) / 140(120)	60,3	120(120)/158(130)/168(130)/172,5(118) S
	130(120)ER	65	130(120)

Rohrdurchmesser auf der Nissin

Ø	Wandung	Ø	Wandung	Ø	Wand.
8	1,5mm	26,9	2mm	60,3	1,5, 2, 3, 4
10	1,5mm	30	2mm		
12	1,5mm	33,7	2mm, 2,6mm, 3,2mm		
15	1,5mm	35	2mm		
16	2mm	38	2mm		
20	2mm	40	1,5mm, 2mm		
22	2mm	42,4	2mm, 2,6mm, 3,2mm		
25	2mm	48,3	2mm, 2,6mm, 3,2mm		